

# Pallet Production Order

(All dimensions in inches)

# Pallet Professional and NWPCA Member

(created with The Pallet Design System V4.1)

**Order Number:** 12345-ABC  
**Production Date:** 12/23/2008  
**Delivery Date:** 12/24/2008  
**Number of Pallets:** 1000

**Customer:**  
 Company Name of Customer  
 Address of Customer

**Production Order Notes:**

Special instructions for production here...  
 (these go in left column)

Additional instructions for production here...  
 (these go in right column)

## Pallet Design

## Materials

**Pallet ID:** Stringer-Class Pallet Example  
**Pallet Size:** 48.00 x 40.00  
**Class:** Stringer-Class, Double-Face Non-Reversible, Partial 4-Way  
**Pallet Treatments:** ISPM-15 Compliance: Heat Treatment (HT)

**Fasteners:**  
**Fastener ID:** 2-1/4 x 11-1/2 Ga. SS  
**Fastener Type:** Helically Threaded Nail  
**Fastener Length:** 2.25  
**Wire Diameter:** 0.112  
**Total Number:** 84  
**Production Count:** 84000

**Top Deck:** **Style:** Deckboard **Type:** New Lumber  
 5 - 5/8 x 3-1/2 x 40  
 2 - 5/8 x 5-1/2 x 40

**New Lumber:**  
**Lumber ID:** Mixed Eastern Hardwoods  
 High Density Eastern Hardwoods Standard &BTR 50 %  
 Medium Density Eastern Hardwoods Standard &BTR 25 %  
 Low Density Eastern Hardwoods Standard &BTR 25 %  
**Moisture Content** (at manufacture and assembly): Green

**Bottom Deck:** **Style:** Deckboard **Type:** New Lumber  
 3 - 5/8 x 3-1/2 x 40  
 2 - 5/8 x 5-1/2 x 40

**Stringers:** **Type:** New Lumber  
 3 - 1-3/8 x 3-1/2 x 48  
 Partial 4-way Entry Notch:  
 Depth: 1-1/4 Length: 9 Location: 6 Radius: 3/4

**Production Order Cut List:**  
**Boards**  
 8000 - 5/8 x 3-1/2 x 40  
 4000 - 5/8 x 5-1/2 x 40  
**Stringers**  
 3000 - 1-3/8 x 3-1/2 x 48

**Assembly Setup Data:**

**Top Deckboard Locations (from Pallet End):**  
 0.00 8.75 15.50 22.25 29.00 35.75 42.50; Reversed: 48.00 39.25 32.50 25.75 19.00 12.25 5.50  
**Stringer Locations (from Pallet Edge):**  
 0.00 19.31 38.63; Reversed: 40.00 20.69 1.38  
**Bottom Deckboard Locations (from Pallet End):**  
 0.00 15.00 22.25 29.50 42.50; Reversed: 48.00 33.00 25.75 18.50 5.50  
**Fasteners per Connection:**  
 Top Deck: 3 2 2 2 2 3  
 Bottom Deck: 3 2 2 2 3

